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Synthesis and spectral properties of azo dyes derived from 2-aminothiophenes and 2-aminothiazoles

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Abstract

A series of thienylazo and thiazolylazo disperse dyes has been prepared from their corresponding coupling components, 2-aminothiophenes and 2-aminothiazole. Depending on the various substituents present in the diazo component, absorption maxima varied from 437 to 534 nm in toluene. The spectroscopic properties of the azo dyes were examined with respect to the effects of 3- and 4-substituents present in the coupling component. Thus, the appropriate Hammett substituent constants could be related to the observed bathochromic shifts in the order $CONH_2 < CN < CO_2Et < H$ at the 3-position of the thiophene ring. However, the resonance effect of the 4-phenyl group contributed to the red shifts observed, unlike the corresponding 4-methyl group. PPP–MO gave reliable predictions of absorption maxima by using new modified parameters for the terminal nitrogen atom in the coupling component. © 1999 Elsevier Science Ltd. All rights reserved.

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1. Introduction

Azo dyes with heterocyclic diazo components have been intensively investigated to produce bright and strong colour shades ranging from red to greenish blue on synthetic fabrics. These results led to commercial products to replace the conventional azobenzene disperse dyes [1–6]. Nitro substituted aminothiophenes and aminothiazoles were primarily of importance as diazo components. Although heterocycles have rarely been reported as coupling components for blue disperse dyes, some examples obtained from the coupling moieties of 2-aminothiophenes and 2-aminothiazoles were distinguished by their high colour strength and brilliant shades [7,8].

In the present study, we report the synthesis of the various coupling components and the subsequent monoazo disperse dyes 1–6, 7 and 8 starting from 2-aminothiophenes and 2-aminothiazole as well as the spectral properties of the dyes prepared. The PPP–MO method was used to calculate the energies of the excited states of the dyes.

$$O_{2}N - \bigvee_{2}^{1} \bigvee_{N} Ph \quad CN \\ NHC_{2}H_{4}R \\ O_{2}N - \bigvee_{2}^{1} \bigvee_{N} \bigvee_{S}^{N} NHC_{2}H_{4}R \\ O_{2}N - \bigvee_{2}^{1} \bigvee_{N} \bigvee_{S}^{N} NHC_{2}H_{4}R \\ O_{2}N - \bigvee_{2}^{1} \bigvee_{N} \bigvee_{S}^{N} NHC_{2}H_{4}OM \\ O_{2}N - \bigvee_{2}^{1} \bigvee_{N} \bigvee_{S}^{N} NHC_{2}H_{4}OM \\ O_{2}N - \bigvee_{2}^{1} \bigvee_{N} \bigvee_{S}^{N} NHC_{2}H_{4}R \\ O_{2}N - \bigvee_{N}^{1} \bigvee_{N}^{N} NHC_{2}H_{4}R \\ O_{2}N - \bigvee_{N}^{1} \bigvee_{N}^{N} NHC_{2}H_{4}R \\ O_{2}N - \bigvee_{N}^{1} \bigvee_{N}^{N} NHC_{2}H_{4}R \\ O_{2}N - \bigvee_{N}^{N}$$

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2. Results and discussion

2.1. Preparation of the coupling components

Four different starting materials based on 2-aminothiophene have been prepared by using the Gewald reaction, as shown in Scheme 1, while 2-amino-4-methylthiazole 15 was available at laboratory grade.

In the next step, the relevant chloroethyl carbamates were readily prepared by reacting the corresponding 2-aminothiophenes and 2-aminothiazole with 2-chloroethyl-chloroformate in an appropriate solvent in the presence of pyridine to facilitate the condensation. Optimum reaction conditions for the synthesis of acylated aminothiophenes and aminothiazole are shown in Table 1.

Cyclisation and subsequent hydrolysis of the 2-chloroethylcarbamates were attempted in order to synthesise the corresponding 2-aminoethanols in the presence of an excess of aqueous sodium hydroxide while leaving the nitrile group intact. Reaction temperatures and times were varied for each of the starting materials 11–15. Table 2 details the reaction conditions optimised in this study.

As it was intended to investigate the effects of the terminal group in the coupling component, the

Scheme 1. Preparation of the coupling components based on 2-aminothiophene.

2-aminoethanols were converted into either the corresponding 2-mesylamino or 2-bromoethylamino analogues.

Nucleophilic substitution of alcohols by CH_3SO_2Cl (mesyl chloride) is quite similar to that by RCOCl but with lower reactivity. The likely mechanism of nucleophilic substitution at a sulphonyl sulphur atom, even though it is not identical, resembles the usual S_N2 mechanism involving a trigonal pyramidal transition state as shown below [9]. However, there is some evidence that the reaction takes place by an elimination-addition mechanism via a sulfene intermediate $\bf 21$ when an α -hydrogen atom is present in the substrate [9], as with CH_3SO_2Cl .

Table 1 Optimum reaction conditions for the acylation of 2-aminothiophenes and 2-aminothiazole

A	В	X	Solvent
Н	CN	С	CH ₂ Cl ₂
Me	CN	C	EtOAc
Me	$CONH_2$	C	MeOH
Ph	CN	C	EtOAc
Me	_	N	EtOAc

Table 2 Optimum reaction conditions for the cyclisation and subsequent hydrolysis of 2-chloroethylcarbamates

Starting material	A	В	X	Reaction temperature (°C)	Reaction time (h)
16a	Н	CN	С	80-85	1
16b	Me	CN	C	90-100	1
16c	Me	$CONH_2$	C	70–75	1.5
16d	Ph	CN	C	100	1
16e	Me	-	N	60–70	1

$$RSO_{2}CI + HOAlkyI \longrightarrow CI \longrightarrow S \longrightarrow OAlkyI$$

$$CH_{3}SO_{2}CI \xrightarrow{base} [CH_{2} = SO_{2}] \xrightarrow{PhNH_{2}} CH_{3}SO_{2}NHPh$$

It has now been found that compounds containing a 3-cyano substituent are very suitable for mesylation, with acceptable reaction yields ranging from 73 to 94%. However, the presence of a 3-amide group tends to retard the substitution reaction, resulting in significantly lower yields.

The reaction time needed to complete the mesylation of starting material derived from 2-aminothiazole was similar to those of 2-aminothiophenes, taking less than 3 h. Details of the optimised reaction conditions and reaction times are tabulated in Table 3.

Two methods have been used to introduce a bromine atom into the terminal 2-ethylamino group in thiophene and thiazole systems.

The first method involves displacement of the hydroxy group by a bromine atom under strongly acidic conditions. Thus, the hydroxy group of compounds 17c and 17e is easily replaced by a bromine atom to give the corresponding 2-bromoethylamino products 19c and 19e in the presence of 48% HBr solution. A nucleophilic catalyst, such as LiBr, was used for compound 17e. However, the reactivity of compound 17c was not satisfactory in comparison with compound 17e, giving a yield of only 50%. Alternatively, the poor reaction yield for the conversion of compound 17c

Table 3 Optimum reaction conditions for mesylation

Starting material	A	В	X	Reaction time (h)
17a	Н	CN	С	1
17b	Me	CN	C	3
17c	Me	$CONH_2$	C	6
17d	Ph	CN	C	2
17e	Me	-	N	2

into the product **19c** was dramatically improved by replacing the mesyloxy group (OSO₂Me) with bromide, leading to a yield of about 90%. Table 4 gives the optimum reaction conditions for the preparation of 2-bromoethylamino derivatives of thiophene and thiazole.

2.2. Preparation of the azo dyes

2.2.1. Diazotisation and coupling

Some azo dyes were prepared by coupling the intermediates with relevant diazotised anilines. More weakly basic amines, such as 4-nitro-2-substituted and 4-nitro-2,6-disubstituted anilines, except for 2-chloro-4-nitroaniline, required the use of nitrosylsulphuric acid. It was necessary for the 2-chloro-4-nitroaniline to be first stirred in HCl solution for a sufficient time, normally 10 h at room temperature, prior to the addition of NaNO₂, so that the formation of by-product arising from a coupling reaction between the free aniline and the diazonium salt could be minimised.

Table 4 Optimum reaction conditions for the preparation of 2-bromoethylamino derivatives

A B A B NHCH₂CH₂OH A S NHCH₂CH₂Br

Starting material	A	В	X	Solvent	Reaction time (h)	
18b	Me	CN	С	Acetone	3	
18c	Me	CONH ₂	C	EtOH	2	

Physical properties of the dyes are summarised in Table 5.

2.2.2. Bromination of mesylated azo dyes

Displacement of the mesyloxy group in the 2-ethylamino substituent of the various dyes 1, 3 and 7 by a bromine atom was achieved effectively for dyes 2, 4 and 8, except dye 8c, as shown in Table 6. LiBr readily brought about nucleophilic

substitution in acetone at reflux by displacement of the good leaving group, -OSO₂CH₃.

2.3. Spectroscopic properties of the azo dyes

2.3.1. Absorption maxima of some azo dyes 1 and 2 derived from coupling components 18d and 19d

Absorption maxima obtained for some 4-nitrosubstituted azo dyes indicate that 2,6-disubstituted

Table 5
Physical properties and synthetic data for dyes 1, 3, 5, 6, 7 and 8 derived from coupling components 18 and 19

Dye Molarity ($\times 10^{-3}$ mol)	% Crude yield (g)	Purification method	% Pure yield (g)	Appearance
1a 1.24	87 (0.55)	С	68 (0.43)	Brown powder
1b 1.26	79 (0.54)	C	59 (0.40)	Dark brown solid
1c 1.23	79 (0.48)	C	63 (0.38)	Dark brown solid
1d 1.24	81 (0.58)	C	69 (0.49)	Navy powder
1e 1.22	83 (0.60)	E	60 (0.43)	Navy powder
3a 0.87	76 (0.29)	В	59 (0.23)	Scarlet powder
3b 1.27	85 (0.52)	C	67 (0.41)	Red-brown solid
3c 1.27	85 (0.47)	C	72 (0.40)	Violet leaflets
3d 1.18	94 (0.57)	E	71 (0.43)	Brown powder
3e 1.26	81 (0.54)	D	63 (0.42)	Dark brown solid
3f 1.27	86 (0.62)	E	57 (0.41)	Dark brown solid
5a 1.16	72 (0.36)	В	61 (0.31)	Red leaflets
5b 0.97	86 (0.39)	C	68 (0.31)	Red-brown solid
5c 1.00	89 (0.37)	C	72 (0.30)	Brown powder
5d 1.00	91 (0.45)	E	73 (0.36)	Red-brown solid
5e 1.00	87 (0.45)	E	63 (0.33)	Brown powder
6a 1.19	53 (0.31)	F	34 (0.20)	Red-brown solid
6b 1.13	74 (0.38)	F	49 (0.25)	Yellow-red powde
6c 1.13	81 (0.49)	F	53 (0.32)	Scarlet powder
7a 3.06	70 (0.88)	E	47 (0.59)	Red-brown solid
7b 3.06	74 (1.11)	E	55 (0.83)	Scarlet powder
7c 4.66	61 (1.45)	E	43 (1.02)	Dark brown solid
8c 3.82	77 (1.45)	E	58 (1.09)	Dark brown solid

Table 6
Experimental data for the replacement of mesyloxy

Dye	Molarity ($\times 10^{-3}$ mol)	% Crude yield (g)	Purification method	% Pure yield (g)	Appearance
2a	0.35	77 (0.13)	A	43 (0.07)	Brown solid
2b	0.37	83 (0.16)	A	65 (0.12)	Dark red powder
2c	0.37	75 (0.13)	В	51 (0.09)	Dark brown powder
2d	0.35	83 (0.16)	В	68 (0.13)	Red-brown powder
2e	0.34	72 (0.14)	C	53 (0.10)	Brown powder
4a	0.42	78 (0.15)	A	60 (0.12)	Red leaflets
4b	0.46	83 (0.16)	A	61 (0.12)	Brown powder
4c	0.35	73 (0.13)	D	46 (0.08)	Dark brown solid
8a	0.49	55 (0.11)	C	34 (0.07)	Dark red powder
8b	1.63	68 (0.53)	В	47 (0.37)	Brown powder

dyes 1d and 1e possessing electron withdrawing groups generally absorb bathochromically compared with the 2-monosubstituted dyes 1a–1c. These findings emphasise the importance of electronic effects on the visible absorption spectrum. The most red-shifted spectrum was observed with dye 1e which contains two *ortho* groups subject to crowding effects. Thus, azo dye 1e absorbs at 547 nm in acetone, whereas the analogous dye 1c possessing an *ortho*-cyano group absorbs at 543 nm in the same solvent, as shown in Table 7.

Direct comparison between dye 1c and its counterpart 1d also confirms that the further introduction of a bromine atom into an *ortho*-position adjacent to the azo linkage has but little effect on the $\lambda_{\rm max}$ value. The electronic effect of a substituent in the 3-position of the thiophene ring

Table 7
Absorption maxima of some azo dyes derived from coupling components 18d and 19d

			λ _{max} (nm))			$10^{-4} \varepsilon_{\rm max}$
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH	(EtOH)
1a 1b	Cl CF ₃		515 518	509 513	526 529	626 619	4.85 7.17
1c 1d 1e	CN CN NO ₂	Br	533	533 534 532	543 547 547	604 606 605	7.47 7.38 3.91

b.

			λ_{max} (nm))			$10^{-4}\varepsilon_{\rm max}$
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH	(EtOH)
2c 2d	Cl CF ₃ CN CN	H H Br	517 533 532	- 514 533 531	526 533 545 547	627 619 606 607	4.35 7.37 7.21 7.15
2e	NO_2	Br	532	533	550	606	3.54

(see Table 9) can be seen to relate to λ_{max} when some azo dyes 22, which contain a 3-CO₂Et group, are compared with the corresponding azo dyes 2. The CN group is a more powerful electron acceptor than the CO₂Et group and consistent hypsochromic shifts are observed for dyes 2 as shown in Table 9 [10]. The nitrile group in the 3position of the thiophene ring in 1 and 2 decreases the electron-donating power of the terminal nitrogen atom in the 2-aminoethyl group. Although the resultant values of the hypsochromic shift can vary according to the solvent used in measuring the spectra, all the dyes 2 absorb maximally at shorter wavelengths than the corresponding ethoxycarbonyl dyes 22 in the range 1–20 nm. The greatest differences in λ_{max} generally appear in CHCl₃ as solvent. Relevant data are given in Tables 7, 8 and 10. Various physical constants for CO₂Et and CN groups are given in Table 9.

2.3.1.1. Solvatochromism. Both dyes 1 and 2 also show bathochromic shifts as the solvent polarity is increased. Very similar results are found in toluene and in CHCl₃.

From the viewpoint of $\varepsilon_{\rm max}$ values, 4-nitro-2-substituted dyes, such as **1b**, **1c**, (Scheme 2) **2b** and **2c** with CF₃ or CN groups, and the 4-nitro-2-bromo-6-cyano-substituted dyes **1d** and **2d**, show exceptionally high tinctorial strength in ethanol. Comparatively lower values of $\varepsilon_{\rm max}$ are found for dyes **1a** and **2a** containing a 2-chloro substituent.

Table 8 Absorption maxima of some azo dyes **22** containing a 3-CO₂Et group [11]

λ_{\max} (nm)							$10^{-4} \varepsilon_{\rm max}$
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH	(EtOH)
22a	Cl	Н	520	525	530	524	1.90
22b	CF_3	Η	525	529	534	526	3.71
22c	CN	Η	539	552	554	548	3.87
22d	CN	Br	534	551	548	558	2.23
22e	NO_2	Br	538	548	551	545	1.92

Table 9
Physical constants for CO₂Et, CN, phenyl and methyl groups [10]

$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Constants	CO ₂ Et	CN	C_6H_5	CH_3
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$\sigma_{\rm p}{}^a$	0.44	0.70	0.05	-0.14
σ_{R} 0.16 0.08 -0.10 -0.13 F^{c} 0.47 0.90 0.25 -0.01		0.35	0.62	0.05	-0.06
F^c 0.47 0.90 0.25 -0.01	$\sigma_1{}^b$	0.20	0.56	0.10	-0.05
	$\sigma_{ m R}$	0.16	0.08	-0.10	-0.13
R^d 0.67 0.71 -0.37 -0.41	F^c	0.47	0.90	0.25	-0.01
N 0.07 0.71 0.57 0.41	R^d	0.67	0.71	-0.37	-0.41

^aRepresents the sum of resonance and field effect.

Table 10 Spectral shifts of dyes 2 in absorption maxima relative to those of dyes 22

			$\Delta \lambda_{max}$ (nm)		
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH
2a 2b 2c	Cl CF ₃ CN			- -15 -19	-4 -1 -9	+ 103 + 93 + 58
2d 2e	CN NO ₂		-2 -6	-20 -15	$-1 \\ -6$	+ 49 + 61

However, the introduction of both NO₂ and Br produces a significant decrease in tinctorial strength due to steric crowding (see Table 7).

Dramatic increases in λ_{max} values are observed in ethanol in contrast to the behaviour of the corresponding dyes 22 (Table 8). Thus, intermolecular hydrogen bonding between dye molecules 1 and 2 and ethanol, which is capable of stabilising the ground state of the dyes leading to a resultant blue shift, does not operate. Presumably, in these dyes there is no appropriate site for hydrogen bonding with ethanol to occur, in contrast to the presence of a CO_2Et group in dyes 22. Consequently, the effect of small amounts of water contained in ethanol has a significant effect on colour in this solvent.

2.3.2. Absorption maxima of some azo dyes 3 and 4 derived from coupling components 18b and 19b

The role of a 4-methyl substituent in the thiophene ring of dyes 3 and 4 in relation to the visible

Scheme 2. Synthetic routes to some azo dyes from 2-aminothiophenes and 2-aminothiazole.

absorption spectrum and the colour intensity has also been investigated. Although a methyl group can be regarded as a marginally better electron donor than a phenyl group, as shown by the physical constants reported in Table 9, most of dyes 3 and 4 absorb maximally at shorter wavelengths than the corresponding dyes 1 and 2 which possess a 4-phenyl group. Presumably, the resonance effect induced by an electron-rich phenyl group is more favoured than the slightly stronger field effect of a methyl group. Thus, all the 4-methyl dyes absorb hypsochromically compared with their 4-phenyl analogues, as shown in Tables 12 and 13.

As for the previous series, the 2-bromo-6-cyano-4-nitro derivative **3d** is by far the most bath-ochromic, again emphasising the positive role of the 6-bromo substituent in moving the visible absorption spectrum bathochromically with a negligible steric effect. However, the presence of two bulky bromine atoms in the dye **3f** gives rise

^bRepresents the field effect.

^cRepresents the field-effect contribution.

^dRepresents the resonance contribution.

to a marked hypsochromic effect (see Table 11). Absorption spectral data for 3 and 4 are given in Table 11, and comparisons between dyes 3, 4, 1 and 2 are given in Tables 12 and 13.

Both dyes 3 and 4 are also sensitive to small amounts of water present in ethanol, leading to

Table 11 Absorption maxima of some azo dyes derived from coupling components 18b and 19b

19b.

O₂N — Me CN

			λ_{max} (nm	$10^{-4}\varepsilon_{\rm max}$			
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH	(EtOH)
3a	Cl	Н	_	_	515	599	4.71
3b	CF_3	Η	512	501	521	602	6.03
3c	CN	Η	519	516	535	584	6.34
3d	CN	Br	531	528	553	584	4.40
3e	NO_2	Br	522	518	543	586	3.10
3f	Br	Br	485	485	503	600	4.65

b.

			λ_{max} (nm))			$10^{-4}\varepsilon_{\rm max}$
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH	(EtOH)
4a 4b	CF ₃			501 520	518 535	598 583	5.54 5.70
	NO ₂		017	519	547	586	3.20

Table 12
Hypsochromic shifts of dyes 3 relative to the corresponding dyes 1

			$\Delta \lambda_{max}$ (nm	1)		
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH
3a	Cl	Н	_	_	-11	-27
3b	CF_3	Н	-6	-12	-8	-17
3c	CN	Η	-14	-17	-8	-20
3d	CN	Br	-2	-6	+6	-22
3e	NO_2	Br	-12	-14	-4	-19

large bathochromic shifts. As with dyes 1 and 2, no intermolecular hydrogen bonding occurs when the dyes 3 and 4 are dissolved in ethanol, so that significant bathochromic shifts are measured consistently in this system. In accordance with the previous results, increasing electron withdrawal at X or Y in the acceptor ring is correlated with relatively smaller shifts of $\lambda_{\rm max}$.

Dyes **3b** and **3c** possess by far the deepest hues and show high values of ε_{max} being almost twice that of the crowded dye **3e**. Similarly, comparatively weaker tinctorial strength is obtained from the analogous dibromo dye **3f** in ethanol (see Table 11).

2.3.3. Absorption maxima of some azo dyes 5 derived from coupling components 18a

Dyes 5 do not contain an electron donating group in the 4-position so that λ_{max} is hypsochromic in comparison with the corresponding dyes 1 and 3 containing 4-phenyl and 4-methyl groups, respectively. Stabilisation of the excited state by electron donation at the 4-position does not occur in 5, thereby accounting for the relative hypsochromic shifts. A comparison between dyes 5 and 3 reveals that 2,4,6-tri-substitution in the acceptor ring, such as in dyes 5d and 5e, brings about bigger shifts of λ_{max} than the 2,4-di-substituted dyes, due to the different electrical strengths of the acceptor ring (Table 15). Exceptionally, 2-bromo-6-nitro substituents incur somewhat decreased absorption at 518 nm in dry acetone (Table 14). As previously, sensitivity to the water contained in acetone or ethanol solvents is apparent, with a dramatic increase in both λ_{max} and $\varepsilon_{\rm max}$ values. Comparison with the visible spectrum of the dyes 3 containing a 4-methyl group suggests that the water effect on the

Table 13 Hypsochromic shifts of dyes **4** relative to the corresponding dyes **2**

			$\Delta \lambda_{max}$ (nm)		
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH
4 b	CF ₃ CN NO ₂	Н	-14	-13 -13 -14	-15 -10 -3	-21 -23 -20

absorption maxima for dyes **5** is slightly greater than that for dyes **3** to the extent of 2–9 nm redshifted in ethanol, respectively, as illustrated in Table 15.

Dye **5c** containing 2-cyano-4-nitro substituents exhibits by far the highest $\varepsilon_{\rm max}$ value of 7.53×10^{-4} in ethanol. The 2-chloro-4-nitro dye **5a** also displays relatively stronger intensity in colour depth compared with its counterpart dyes. Furthermore, a consistently high value for $\varepsilon_{\rm max}$ appeared for dye **5b** having a 2-CF₃ group in the acceptor ring, Thus, the CF₃ group apparently enhances the tinctorial strength when it is introduced into an

Table 14 Absorption maxima of some azo dyes 5

			λ _{max} (nm)			$10^{-4} \varepsilon_{\rm max}$
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH	(EtOH)
5a	Cl	Н	_	_	507	606	5.20
5b	CF_3	Н	499	489	509	604	7.23
5c	CN	Η	515	510	524	592	7.53
5d	CN	Br	515	511	534	593	5.98
5e	NO_2	Br	510	489	518	591	2.95

Table 15 Hypsochromic shifts of some azo dyes 5

			$\Delta \lambda_{\rm max}$ (nm))		
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH
a. Co	mparisc	n wi	th the corres	sponding d	yes 3	
5a	Cl	Η	_	_	-8	+7
5b	CF_3	Η	-13	-12	-12	+2
5c	CN	Η	-4	-6	-11	+8
5d	CN	Br	-16	-17	-19	+9
5e	NO_2	Br	-12	-29	-25	+ 5
b. Co	mpariso	on wi	ith the corre	sponding d	lyes 1	
5a	Cl	Η	_	_	-19	-20
5b	CF_3	Η	-19	-24	-20	-15
5c	CN	Η	-18	-23	-19	-12
5d	CN	Br	-18	-23	-13	-13
5e	NO_2	Br	-24	-43	-29	-14

ortho-position unless a second ortho-substituent is incorporated. Undoubtedly, two bulky ortho groups, NO_2 and Br, decrease the ε_{max} value dramatically due to steric crowding.

2.3.4. Absorption maxima of some azo dyes 6 derived from coupling components 18a

Judging from the visible absorption spectral data in Table 16, there is strong evidence to indicate the existence of intramolecular hydrogen bonding between the 3-amido group and a hydrogen atom in the 2-ethylamino group of the thiophene ring. Subsequent stabilisation of the ground state of the dye molecule by hydrogen bonding is probably responsible for the exceptional hypsochromic shifts observed for the amido dyes 6 (Table 17).

Although relevant physical constants for the CONH₂ group, such as the Hammett constant, resonance contribution value and field effect contribution value, differ somewhat from those of CO₂Et and CN groups (Table 9), the 3-amido

Table 16
Absorption maxima of some azo dyes 6 derived from coupling component 18c

$$O_2N - \bigvee_2^1 - N - \bigvee_{S} - NHC_2H_4OMs$$

			λ_{max} (nm))			$10^{-4}\varepsilon_{\rm max}$
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH	(EtOH)
6a	CF ₃			427	434	440	1.03
6b 6c	CN CN		.02	451 464	462 474	460 480	1.85 2.23

Table 17
Hypsochromic shifts shown by dyes 6 relative to dyes 3

			$\Delta \lambda_{max}$ (nm	1)		
Dye	1	2	Toluene	CHCl ₃	Acetone	EtOH
6a 6b 6c	CF ₃ CN CN	Н	-56	-74 -65 -64	-87 -73 -79	-162 -124 -104

group is likely to have a bathochromic effect on λ_{max} from an electronic point of view. However, the significant hypsochromic shifts observed for dyes **6** emphasise the dramatic effect caused by intramolecular hydrogen bonding.

$$O_2N \xrightarrow{1} N \underbrace{Me}_{S} \xrightarrow{NH_2} intramolecular \ hydrogen \ bonding}_{S} \underbrace{NC_2H_4OMs}_{S}$$

The decreases in $\lambda_{\rm max}$ range from 73 to 87 nm in acetone compared with dyes 3. These values are relatively less sensitive to the polarity of the solvent. Since strong hydrogen bonding exists within the dye molecule, it is not surprising that water is no longer able to interact significantly with dye molecules to produce large shifts in the absorption band, in contrast to the other types of azo dyes previously mentioned.

As well as very large shifts toward shorter wavelengths, the dyes $\bf 6$ also exhibit comparatively weak tinctorial strength (see Table 16). It is likely that the increased sp³ character of the nitrogen atom in the 2-ethylamino group, caused by the intramolecular hydrogen bonding, may reduce the conjugation between the lone pair of electrons and the adjacent π -electron system, leading to a reduction in the tinctorial strength. The presence of an o-bromine atom in dye $\bf 6c$ leads to an increase in $\varepsilon_{\rm max}$.

2.3.5. Absorption spectra of some azo dyes 7 and 8 derived from coupling components 18e and 19e

The absorption maxima of some azo dyes obtained from various 2-aminothiazole intermediates fall into the range 509–523 nm in dry acetone, as summarised in Table 18. In particular, both dyes 7c and 8c are exceptionally hypsochromic, indicating a significant steric interaction between the *ortho*-substituents and the (-electrons in the adjacent azo group. Furthermore, comparison with the corresponding 2-aminothiophene derivatives shows clearly that the thiophene ring system acts as a better electron donor than the thiazole ring. The thiazole ring, being more electron deficient, is accordingly a poor electron donor. Table 19 shows comparative $\lambda_{\rm max}$ values for the two ring systems.

2.4. PPP-MO calculations [12]

New modified parameters for the terminal nitrogen atom of the mesylated dyes are shown in Table 20. Both the Valence State Ionization Potential (VSIP) of each atom and the Electron Affinity (EA) of each relevant atom are crucial parameters for calculating theoretical transition energies of dye molecules.

The number of CI to refine the calculation result is also one of the important parameters to be considered. Comparison of the calculated energy for the transitions between CI 9 and CI 25 generally

Table 18 Visible spectral data for some azo dyes derived from 2aminothiazole derivatives

	Substi	ituen	ts	λ_{\max} (nm)			
Dye	1	2	R	Toluene	CHCl ₃	Acetone	
7a	CN	Н	OMs	-	503	510	
8a	CN	Н	Br	_	501	509	
7b	CN	Br	OMs	508	512	523	
8b	CN	Br	Br	509	514	523	
7c	NO_2	Br	OMs	496	498	511	
8c	NO_2	Br	Br	497	500	510	

Table 19 Comparison between dyes based on 2-aminothiazoles and analogous dyes derived from 2-aminothiophenes

	Substi	tuen	ts	$\Delta \lambda_{max}$ (nm	.)	
Dye	1	2	R	Toluene	CHCl ₃	Acetone
7a ^a	CN	Н	OMs	_	-13	-25
8a ^b	CN	Η	Br	_	-19	-26
7b ^c	CN	Br	OMs	-22	-16	-30
$7c^{\rm d}$	NO_2	Br	OMs	-26	-20	-32
8ce	NO_2	Br	Br	-24	-19	-37

^a Relative to dye 3c.

^b Relative to dye **4b**.

^c Relative to dye 3d.

^d Relative to dye 3e.

e Relative to dye 4c.

Table 20 Modified parameters for the terminal nitrogen atom of azo dyes containing a NHCH₂CH₂OMs group in the thiophene ring

Parameters	Nitrogen atom of the substituted ethylamino group
VSIP (eV)	19.2
EA (eV)	8.5
β_{X-Y}^{a} (eV)	-2.75
Bond length _{X-Y} ^a (A)	1.38

^aX–Y represents the bond connecting a terminal nitrogen atom and the 2-carbon atom of the thiophene ring.

indicates that CI 25 calculations are more likely to be reliable for dyes containing 4-nitro groups in the acceptor ring.

The PPP–MO calculations with CI 25 for dyes 1 containing a 3-cyano group in the thiophene ring provide closer results to the observed $\lambda_{\rm max}$ values in toluene. In this case, shorter wavelengths are calculated by the PPP–MO method for dyes 1a and 1b as well.

In contrast, the effect of a methyl substituent at the 4-position of the thiophene ring instead of a phenyl group in the analogous dyes 1 is more difficult to calculate accurately, since no π -electrons are involved in the PPP–MO calculation. Thus, with some exceptions calculated for the dyes 3e and 3f, the calculated absorption maxima appear at much shorter wavelengths than those observed in toluene (see Table 21).

Calculations for dyes 5a, 5b and 5c, involving relatively less bulky substituents, consistently predict smaller λ_{max} values (see Table 22). Calculated results for dyes possessing a 3-amido substituent in the thiophene ring are unlikely to be precise because the parameters for a nitrogen atom in the 2-ethylamino group are assumed as a free-form (see Table 22).

3. Experimental

3.1. General information

Melting points were determined on an Electrothermal melting point apparatus and also by differential scanning calorimetry using a DuPont

Table 21 Calculated and observed values of λ_{max} for dyes 1 and 3

	Subst	itueı	nts	$\lambda_{max} \ (nm)$		
Dye	1	2	R	Observed ^{tol}	Calculated (CI = 9)	Calculated (CI = 25)
1a	Cl	Н	Ph	515	482	490
1b	CF_3	Η	Ph	518	474	485
1c	CN	Η	Ph	533	503	518
1d	CN	Br	Ph	533	508	524
1e	NO_2	Br	Ph	534	526	533
3a	Cl	Η	Me	515 ^a	467	477
3b	CF_3	Η	Me	512	465	476
3c	CN	Η	Me	519	490	499
3d	CN	Br	Me	531	494	502
3e	NO_2	Br	Me	522	508	516
3f	Br	Br	Me	485	473	484

a In acetone.

Table 22 Calculated and observed values of λ_{max} for dyes **5** and **6**

	λ_{\max} (nm)								
Dye	Observed ^{tol}	CI = 9	CI = 25						
a	507 ^a	457	467						
5b	499	454	464						
5c	515	478	489						
d	515	483	492						
e	510	500	507						
a	437	462	469						
b	463	482	493						
ic	474	484	498						

^a In acetone.

Instruments Analyser 2000 with a DuPont DSC 10 Cell base. The NMR spectra were obtained with a JEOL JNM-FX 200 at 200 MHz for solutions in an appropriate deuterated solvent. IR absorption spectra were recorded on a Perkin–Elmer 1740 Infrared Fourier Transform Spectrometer. Visible absorption spectra were measured in a Perkin–Elmer Lambda 15 UV/VIS Spectrophotometer. Mass spectra were obtained with a VG AutoSpec Mass Spectrophotometer by Electron Ionisation (EI) in the School of Chemistry, University of Leeds.

Microanalyses were carried out on a Carlo Erba Elemental Analyser 1108 for C, H, N and an Oxygen Flask Combustion, followed by titration for Br, F, Cl and S in the School of Chemistry, University of Leeds.

3.2. Preparative details of the coupling components

3.2.1. Preparation of 2-aminothiophenes

3.2.1.1. 2-Amino-3-cyanothiophene. 2,5-Dihydroxy-1,4-dithiane (10.1 g, 0.065 mol) and ethanol (60 ml) were cooled to 10°C and a solution of malononitrile (8.7 g, 0.131 mol) and ethanol (10 ml) was added at 10°C for 10 min. A solution of diethylamine (9.5 g, 0.073 mol) in ethanol (10 ml) was then added dropwise at 10°C. The temperature was raised to 35-40°C and then reaction mixture was stirred for 2 h. The reaction mixture was poured into water (300 ml) and the resulting brown solid 2amino-3-cyanothiophene 11 was filtered off and dried at 50-60°C to give a yield of 72% (11.8 g), m.p. [13]. 104–105°C, m.p. 103–105°C, ¹H NMR $(CDCl_3, \delta)$; 5.2 (2H, b, NH₂), 6.5 (¹H, d, ArH), 6.8 (1 H, d, ArH). FT–IR (KBr, cm $^{-1}$); 3414, 3331, ν (NH) for NH₂, 2208, ν (CN), 1626, δ (NH₂).

3.2.1.2. 2-Amino-3-cyano-4-methylthiophene. 2,5-Dihydroxydimethyl-1,4-dithiane (4 g, 0.022 mol) was dissolved in methanol (40 ml), then cooled to 5°C. A solution of malononitrile (2.9 g, 0.044 mol) and methanol (4 ml) was added at 5°C for 10 min, then a methanol solution (4 ml) containing diethylamine (3.54 g, 0.048 mol) was added dropwise at 5°C for 20 min. The mixture was warmed to 35-40°C, and stirred further 1.5 h before pouring into water (300 ml). Filtration of the solidified product, an off-white coloured powder, and drying at 50-60°C gave 2-amino-3-cyano-4-methylthiophene 12 (5.0 g, 81%), m.p. [13] 119–120°C, m.p. 118–120°C, ¹H NMR (CDCl₃, δ); 2.25 (3H, s, CH₃), 4.9 (2H, b, NH₂), 6.2 (¹H, s, ArH), FT-IR (KBr, cm⁻¹); 3418, 3324, ν (NH) for NH₂, 2204, ν (CN), 1628, δ (NH_2) .

3.2.1.3. 2-Amino-3-carbamyl-4-methylthiophene. This derivative was prepared by the same procedure as 3.2.1.2 starting from 3.73 g (0.044 mol) of 2-cyanoacetamide instead of malononitrile to give

3.2 g (yield 46%) of 2-amino-3-carbamyl-4-methyl-thiophene **13** as an off-white powder, m.p. [13] 176–178°C, m.p. 175–178°C. Microanalysis: found C, 45.8; H, 5.0; N, 17.7% (C₆H₈N₂OS requires C, 46.1; H, 5.2; N, 17.9%). ¹H NMR (DMSO-d₆, δ); 2.3 (3H, s, CH₃), 6.3 (1H, s, ArH), 6.5 (2H, b, NH₂), 6.7 (2H, b, CONH₂).

3.2.1.4. 2-Amino-3-cyano-4-phenylthiophene. A reaction flask was fitted with a Dean-Stark trap, then p-acetophenone (20 g, 0.166 mol) was mixed with malononitrile (11.4 g, 0.172 mol), acetic acid (4 g) and ammonium acetate (2.6 g, 0.034 mol) in toluene (120 ml). The reaction mixture was stirred under reflux for 6 h with removal of the condensed water. The excess of toluene was evaporated and the brown liquid residue was mixed with ethanol (100 ml) and sulphur (3.4 g). After the mixture was cooled to 10°C a solution of diethylamine (8.6 g, 0.118 mol) in ethanol (10 ml) was added dropwise at 10°C, and stirred for 3 h at 50°C. Evaporation of ethanol gave the crude product which was added to ethanol (40 ml), followed by a further stirring for an 1 h at room temperature. Orange solid 2-amino-3cyano-4-phenylthiophene 14 was filtered off to provide a yield of 15% (5.0 g), m.p. [13] 100–102°C, m.p. $101-103^{\circ}$ C, ¹H NMR (CDCl₃, δ); 5.0 (2H, s, NH₂), 6.4 (1H, s, ArH), 7.3–7.6 (5H, m, PhH).

3.2.2. Acylation of 2-aminothiophenes and 2-aminothiazole

3.2.2.1. 2-(3-Cyanothienyl)-N-β-chloroethyl carbamate. 12 g (0.084 mol) of 2-chloroethyl chloroformate in 15 ml CH₂Cl₂ was added slowly over 10 min to 7 g (0.056 mol) of 2-amino-3-cyanothiophene 11 with a catalytic amount of pyridine in 90 ml of CH₂Cl₂ at room temperature; the mixture was then refluxed for 2 h. The mixture was then cooled, washed with 5% hydrochloric acid (50 ml), 5% sodium bicarbonate (50 ml) and water (50 ml), and dried over anhydrous sodium sulphate. CH₂Cl₂ was removed by rotary evaporator and the resulting crude product, as yellow oil, was purified by column chromatography (eluent: hexane/ EtOAc = 8/2) to provide 6.8 g of 2-(3-cyanothienyl)-N-β-chloroethyl carbamate **16a** (52%, off-white powder), m.p. 110-111°C. Microanalysis: found C, 41.8; H, 3.1; N, 12.2; Cl, 15.4% (C₈H₇ClN₂O₂S

requires C, 41.7; H, 3.1; N, 12.1; Cl, 15.4%). ¹H NMR (CDCl₃, δ); 3.7 (2H, t, CH₂Cl), 4.4 (2H, t, OCH₂), 6.8 (¹H, d, ArH), 7.3 (1H, d, ArH), 8.2 (1H, s, NH).

3.2.2.2. $2-(3-Cyano-4-methylthienyl)-N-\beta-chlor$ oethyl carbamate. This derivative was prepared by the same procedure as 3.2.2.1, starting from 6 g (0.042 mol) of 2-chloroethyl chloroformate in 6 ml EtOAc and 4 g (0.028 mol) of 2-amino-3-cyano-4methylthiophene 12 with a catalytic amount of pyridine in 30 ml EtOAc. The residue, after evaporation, was added to 15 ml of ethanol and the precipitate was then filtered off. The yield of 2-(3cyano-4-methylthienyl)-N- β -chloroethyl carbamate **16b** was 72% (5.1 g, off-white powder), m.p. 141-143°C. Microanalysis: found C, 44.5; H, 3.7; N, 11.4; Cl, 14.3% (C₉H₉ClN₂O₂S requires C, 44.2; H, 3.7; N, 11.4; Cl, 14.5%). ¹H NMR (CDCl₃, δ); 2.35 (3H, s, CH₃), 3.8 (2H, t, CH₂Cl), 4.65 (2H, t, OCH₂), 6.65 (1H, s, ArH), 8.4 (1H, s, NH).

3.2.2.3. 2-(3-Carbamyl-4-methylthienyl)-N-β-chloroethyl carbamate. This derivative was prepared by the same procedure as 3.2.2.1, starting from 2.8 g (0.0195 mol) of 2-chloroethyl chloroformate in 3 ml methanol and 2 g (0.013 mol) of 2-amino-3-carbamyl-4-methylthiophene 13, with a catalytic amount of pyridine in 20 ml of methanol. The mixture was added to 50 ml water and the precipitate was then filtered off to give 2.8 g of carbamate 16c (83%, off-white solid), m.p. 178–181°C. Microanalysis: found C, 40.5; H, 4.3; N, 10.5% (C₉H₁₁ClN₂O₃S requires C, 41.1; H, 4.2; N, 10.7%). ¹H NMR (DMSO-d₆, δ); 2.45 (3H, s, CH₃), 3.75 (2H, t, CH₂Cl), 4.3 (2H, t, OCH₂), 7.0 (1H, s, ArH), 7.2 (2H, b, CONH₂).

3.2.2.4. 2-(3-Cyano-4-phenylthienyl)-N-β-chloroethyl carbamate. This derivative was prepared by the same procedure as 3.2.2.1, starting from 2.1 g (0.015 mol) of 2-chloroethyl chloroformate in 3 ml EtOAc and 2 g (0.01 mol) of 2-amino-3-cyano-4-phenylthiophene 14, with a catalytic amount of pyridine in 25 ml EtOAc. The crude product was added to 10 ml of ethanol with stirring and then filtered to give 2.33 g of carbamate 16d (76%, off-white powder), m.p. 143–145°C. Microanalysis:

found C, 54.9; H, 3.6; N, 9.1; Cl, 11.6% ($C_{14}H_{11}CIN_2O_2S$ requires C, 54.8; H, 3.6; N, 9.1; Cl, 11.6%). ¹H NMR (CDCl₃, δ); 3.8 (2H, t, CH₂Cl), 4.6 (2H, t, OCH₂), 6.95 (1H, s, ArH), 7.4–7.7 (5H, m, PhH), 8.3 (1H, s, NH).

3.2.2.5. 2-(4-Methylthiazolyl)-N-β-chloroethyl carbamate. This derivative was prepared by the same procedure as 3.2.2.1, starting from 37.5 g (0.26 mol) of 2-chloroethyl chloroformate in 40 ml EtOAc and 20 g (0.175 mol) of 2-amino-4-methylthiazole **15**, with a catalytic amount of pyridine in 200 ml of EtOAc. The mixture was then evaporated to remove EtOAc and the residue was poured into water (200 ml) and filtered to give 22.5 g of carbamate **16e** (58%, white powder), m.p. 146–148°C. Microanalysis: found C, 38.3; H, 4.1; N, 12.5% (C₇H₉ClN₂O₂S requires C, 38.1; H, 4.1; N, 12.7%). ¹H NMR (CDCl₃, δ); 2.4 (3H, s, CH₃), 3.8 (2H, t, CH₂Cl), 4.5 (2H, t, OCH₂), 6.55 (1H, s, ArH).

3.2.3. Cyclisation and subsequent hydrolysis

3.2.3.1. 2-(N- β -Hydroxyethylamino)-3-cyanothiophene. 5 g (0.022 mol) of carbamate **16a** were added to NaOH solution (NaOH 4.4 g, water 40 ml) and the mixture was then stirred for 1 h at 80–85°C. The crude product was then extracted by 70 ml of EtOAc and was column chromatographed (eluent; hexane/EtOAc=7/3) to give 2-(N- β -hydroxyethylamino)-3-cyanothiophene **17a** as a yellow sticky oil (2.2 g, 62%). Microanalysis: found C, 48.9; H, 4.7; N, 16.6% ($C_7H_8N_2OS$ requires C, 50.0; H, 4.8; N, 16.7%).

3.2.3.2. 2- (N- β -Hydroxyethylamino) -3-cyano-4-methylthiophene. 5 g (0.02 mol) of carbamate **16b** were added to NaOH solution (NaOH 4.4 g, water 40 ml) and the mixture was then stirred for 1 h at 90–100°C. The mixture was cooled to 10°C and neutralised to pH 6 by adding dilute H₂SO₄. The crude product was filtered off and column chromatography (eluent; hexane/EtOAc = 1/1) provided 2.2 g of product **17b** (59%, pale red crystal), m.p. 75–77°C. Microanalysis: found C, 52.7; H, 5.5; N, 15.3% (C₈H₁₀N₂OS requires C, 52.7; H, 5.5; N, 15.4%). ¹H NMR (CDCl₃, δ); 2.25 (3H, s, CH₃), 3.3–3.7 (1H and 2H, m, OH and NHCH₂), 4.0 (2H, t, CH₂OH), 5.9 (¹H, b, NH), 6.1 (1H, s,

ArH). FT–IR (KBr, cm⁻¹); 3392, ν (OH), 3204, ν (NH), 2195, ν (CN).

3.2.3.3. 2-(N- β -Hydroxyethylamino)-3-carbamyl-4-methylthiophene. 2 g (7.6×10⁻³ mol) of carbamate **16c** were added to NaOH solution (NaOH 1.7 g, water 25 ml) and the mixture was then stirred for 1.5 h at 70–75°C. The mixture was cooled to 5°C and acidified to pH 5–6 with dilute HCl. The fibrous off-white powder was filtered to give 1.0 g of product **17c** (66%), m.p. 231–233°C. Microanalysis: found C, 48.6; H, 5.8; N, 14.3% (C₈H₁₂N₂O₂S requires C, 48.0; H, 6.0; N, 14.0%). ¹H NMR (DMSO-d₆, δ); 2.45 (3H, s, CH₃), 3.7–4.0 (2×2H and 1H, m, 2×CH₂ and NH), 5.2 (1H, b, OH), 6.9 (1H, s, ArH).

3.2.3.4. 2- (N-β-Hydroxyethylamino) -3-cyano-4-phenylthiophene. 2 g (6.5×10^{-3} mol) of carbamate **16d** were added to NaOH solution (NaOH 1.5 g, water 20 ml) and the mixture was then stirred for 1 h at 100°C. Ether (50 ml) and water (50 ml) were added to the reaction mixture, the ether fraction was collected, dried over sodium sulphate, and the solvent was removed by rotary evaporation to give a yield of 94% (**17d**, 1.5 g, off-white powder), m.p. 52–55°C. Microanalysis: found C, 64.5; H, 4.9; N, 11.2% (C₁₃H₁₂N₂OS requires C, 63.9; H, 5.0; N, 11.5%). ¹H NMR (CDCl₃, δ); 2.9 (¹H, b, OH), 3.45 (2H, t, NHCH₂), 3.9 (2H, t, CH₂OH), 5.9 (¹H, t, NH), 6.4 (1H, s, ArH), 7.4–7.6 (5H, m, PhH).

3.2.3.5. 2-(N- β -Hydroxyethylamino)-4-methylthiazole. 7 g (0.032 mol) of carbamate **16e** were added to NaOH solution (NaOH 7.3 g, water 70 ml) and the mixture was then stirred for 1 h at 60–70°C. The product was extracted with 150 ml of EtOAc and the EtOAc layer was dried over sodium sulphate. The solvent was then removed by rotary evaporation to give a pale brown sticky oil **17e** (4.15 g, 83%). Microanalysis: found C, 45.6; H, 6.4; N, 17.9; S, 19.8% (C₆H₁₀N₂OS requires C, 45.5; H, 6.4; N, 17.7; S, 20.3%).

3.2.4. Mesylation of 2-hydroxyethylamino groups 3.2.4.1. General procedure for the preparation of N- β -methanesulphonyloxyethylamino derivatives 18. 1 g (4.1×10⁻³ mol) of N- β -hydroxyethylamino

derivative 17d in 10 ml of methylene chloride was cooled to 0° C. 0.56 g (4.9×10^{-3} mol) of methanesulphonyl chloride in 1 ml of methylene chloride was added at 0°C over 10 min and 0.91 g $(9.0 \times 10^{-3} \text{ mol})$ of triethylamine in 1 ml of methylene chloride was then added dropwise at 0-10°C. The mixture was stirred for a further 2 h, during which time the temperature was allowed to rise to room temperature. 50 ml of methylene chloride were added and the whole was washed with 50 ml of water, 50 ml of 10% HCl, 50 ml of 10% NaHCO₃, and then with 50 ml of water. The methylene chloride layer was dried over sodium sulphate and then the solvent was removed by rotary evaporation. The crude product was colchromatographed (eluent; EtOAc = 7/3) to give 0.96 g of 2-(N- β -methanesulphonyloxyethylamino)-3-cyano-4-phenylthiophene (18d, 73%, pale grey powder), m.p. 75–76°C. Microanalysis: found C, 51.3; H, 4.2; N, 8.4; S 19.8% (C₁₄H₁₄N₂O₃S₂ requires C, 52.2; H, 4.4; N, 8.7; S, 19.9%). ¹H NMR (CDCl₃, δ); 3.1 (3H, s, CH₃), 3.7 (2H, m, NHCH₂), 4.6 (2H, t, CH₂O), 5.7 (¹H, b, NH), 6.4 (¹H, s, ArH), 7.4–7.7 (5H, m, PhH).

The reaction conditions, yields and characterisation data for some N- β -methanesulphonylox-yethylamino derivatives **18**, those prepared by the general procedure 3.2.4, are given in Table 23.

3.2.5. Preparation of 2-bromoethylamino groups 3.2.5.1. 2-(N- β -Bromoethylamino)-3-carbamyl-4-methylthiophene. 1 g (3.6×10^{-3} mol) of β -methanesulphonyloxyethylamino compound **18c** was mixed with 2.2 g (26.4×10^{-3} mol) of lithium bromide in 30 ml of ethanol and was refluxed for 2 h. During the reaction, an off-white solid precipitated and was then filtered off to give 0.85 g of bromide **19c** (90%, pale grey powder), m.p. 244–246°C. Microanalysis: found C, 36.8; H, 4.1; N, 10.3; Br, 29.9% ($C_8H_{11}BrN_2OS$ requires C, 36.5; H, 4.2; N, 10.6; Br, 30.4%). ¹H NMR (DMSO-d₆, δ); 2.4 (3H, s, CH₃), 3.9 (2H, t, CH₂Br), 4.1 (2H, t, NHCH₂), 7.0 (¹H, s, ArH).

3.2.5.2. 2-(N-β-Bromoethylamino)-4-methylthiazole. 2 g (0.013 mol) of 2-hydroxyethylamino compound **17e** with 1.2 g (0.014 mol) of lithium

Table 23 Experimental and characterisation data for some N-β-methanesulphonyloxyethylamino derivatives 18 a.

Compound	Molarity (10 ⁻³ mol)	% Yield (g)	Appearance	m.p. (°C)	NMR (δ)
18b	11.0	73 (2.1)	White solid	94–97	CDCl ₃ :2.25 (3H, s, CH ₃), 3.15 (3H, s, SO ₂ CH ₃), 3.8 (2H, m, NHCH ₂), 4.5 (2H, t, CH ₂ OSO ₂), 5.7 (1H, b, NH), 6.2 (1H, s, ArH)
18a	11.9	73 (0.97)	Off-white crystals	103-104	-
18c	9.9	55 (1.5)	White powder	167–169	DMSO-d ₆ : 2.5 (3H, s, CH ₃), 3.2 (3H, s, SO ₂ CH ₃), 3.8 (1H, s, NH), 4.3 (2H, m, NHCH ₂), 4.7 (2H, t, CH ₂ OSO ₂), 7.0 (1H, s, ArH)
18e	12.6	60 (1.8)	Pale orange crystals	117–119	CDCl ₃ : 2.3 (3H, s, CH ₃), 2.7 (3H, s, SO ₂ CH ₃), 4.4 (2×2H, s, 2×CH ₂), 6.3 (1H, s, ArH)

b.

	Eleme	ental a	nalyses						
	Requi	Requires (%)							
Compound	C	Н	N	S	C	Н	N	S	FT-IR (KBr, cm ^{J1})
18b	41.5	4.6	10.8	24.6	40.6	4.5	10.4	24.2	3260, ν (NH); 2210, ν (CN); 1352, 1171, ν (SO ₂)
18a	39.0	4.1	11.4	26.0	39.0	4.0	11.1	25.9	3354, ν (NH); 2205, ν (CN); 1339, 1172, ν (SO ₂)
18c	38.8	5.1	10.1	23.0	39.2	5.0	10.5	22.7	3423, 3370, ν (NH) for NH ₂ ; 3169, ν (NH) for NH; 1351, 1180, ν (SO ₂)
18e	35.6	5.1	11.9	27.1	35.4	5.2	12.0	26.8	_

bromide in 7 ml of hydrobromic acid stirred for 10 h at 90–95°C. The mixture was then poured into 40 ml of cold water and basified with aqueous NaHCO₃ (pH 7~8) before EtOAc (100 ml) was added to extract the product. The EtOAc layer was dried and the solvent was removed by rotary evaporation to give 1.9 g of 2-bromoethylamino product **19e** (70%, off-white powder), m.p. 222–223°C. found C, 32.9; H, 4.1; N, 12.4; Br, 35.9% (C₆H₉BrN₂S requires C, 32.6; H, 4.1; N, 12.7; Br, 36.1%).

3.3. Diazotisation

3.3.1. Procedure for 2-chloro-4-nitroaniline using nitrosyl chloride

A finely ground powder of 2-chloro-4-nitroaniline (0.35 g, 2×10^{-3} mol) was added to a mixture of concentrated hydrochloric acid (2 ml) and water (15 ml), and stirred overnight at room temperature. The mixture was cooled to 5°C, a fine powder of NaNO₂ (0.14 g, 2.1×10^{-3} mol) was added

portionwise at 5–10°C and the mixture was then stirred for a further 1 h at the same temperature. The resulting clear solution was used immediately in the coupling reaction.

3.3.2. General procedure for 2,4-disubstituted and 2, 4,6-trisubstituted anilines using nitrosylsulphuric acid

Sodium nitrite $(2.1 \times 10^{-3} \text{ mol})$ was added portionwise to 5 ml of concentrated sulphuric acid at 10° C and stirred for 1 h at $60-70^{\circ}$ C. The solution was cooled to below 5° C, then the finely ground aniline derivative $(2 \times 10^{-3} \text{ mol})$ was slowly added and the mixture was stirred for a further 1 h at $5-10^{\circ}$ C to give a clear solution. The resulting diazonium solution was used immediately in the coupling reaction.

3.4. Coupling

3.4.1. General procedure for coupling

Coupling component $(1.8 \times 10^{-3} \text{ mol})$ was dissolved in 20 ml of acetone and then cooled to 0° C

by adding ice. The diazonium solution previously prepared was added dropwise over 20 min with vigorous stirring and with frequent addition of ice flakes. The mixture was stirred for a further 1 h at 5–10°C, then 1 ml of acetic acid was added and 10% sodium hydroxide solution was dropped in slowly until the pH became 3–4. The product was then filtered off, washed with hot water and with cold water, and dried at 60–70°C to give azo dye.

Details of characterisation data are given in Tables 24–27 for azo dyes prepared by general procedure 3.4.

3.5. Replacement of methanesulphonate group in azo dyes by a bromine atom

3.5.1. General procedure for replacement

 6.9×10^{-3} mol of mesylated dye and 7.0×10^{-3} mol of lithium bromide were refluxed for 4 h in 20 ml of acetone. The mixture was filtered hot

and the filtrate was poured into 40 ml of water. The precipitate was filtered off to give the bromo derivative.

Table 28 summarises the characterisation data.

3.6. Purification methods for the azo dyes

Purification methods, as given in Table 5 and Table 6, are detailed as follows; chromatography columns were prepared using silica 60 (70–230 mesh ASTM).

- A: Column chromatography; hexane/ EtOAc=8/2 initially, then the portion of EtOAc was increased gradually.
- B: Column chromatography; hexane/ EtOAc=7/3 initially, then the portion of EtOAc was increased gradually.
- C: Column chromatography; hexane/ EtOAc=6/4 initially, then the portion of EtOAc was increased gradually.

Table 24
Characterisation data for some azo dyes derived from 2-(N-β-methanesulphonyloxyethylamino)-3-cyano-4-phenylthiophene 18d

		Elemen	ntal ana							
Dye		Requir	res (%)			Found	l (%)			
	m.p. (°C)	C	Н	N	Other	С	Н	N	Other	Decomposition temperature (°C)
1a	188–189	47.5	3.2	13.8	12.7 (S)	48.3	3.3	13.7	12.5 (S)	209
1b	236-238	46.8	3.0	13.0	11.9 (S)	46.9	2.9	12.8	11.2 (S)	252
1c	230-231	50.8	3.2	16.9	12.9 (S)	51.3	3.2	16.7	13.1 (S)	243
1d	198-199	43.8	2.6	14.6	` ′	43.5	2.6	14.2	` ′	222
1e	159-161	40.3	2.5	14.1	13.4	40.0	2.5	13.1	13.8 (Br)	230

Table 25 Characterisation data for some azo dyes derived from 2-(*N*-β-methanesulphonyloxyethylamino)-3-cyano-4-methylthiophene **18b**

		Elen	nent	al ana	llyses					
		Requ	uires	s (%)		Four	nd ('	%)		•
Dye	m.p. (°C)	C	H N		Other	С	H N		Other	FT-IR (KBr, cm ⁻¹)
3a	178–179	40.6	3.2	15.8	14.4 (S), 8.0 (Cl)	41.1	3.1	15.5	14.2 (S), 8.0 (Cl)	3310, ν (NH); 2215, ν (CN)
3b	219-221	40.3	2.9	14.7	13.4 (S)	40.7	2.9	14.5	12.9 (S)	3230, ν (NH); 2216, ν (CN)
3c	219-221	44.2	3.2	19.3	14.8 (S)	44.0	3.2	19.0	14.8 (S)	3230, ν (NH); 2214, ν (CN)
3d	189-191	37.4	2.6	16.4	12.5 (S)	38.2	2.7	16.1	12.7 (S)	3220, ν (NH); 2213, ν (CN)
3e	162-165	33.8	2.5	15.8	12.0 (S)	33.2	2.5	15.7	12.2 (S)	3333, ν (NH); 2213, ν (CN)
3f	199–201	31.8	2.3	12.3	11.3 (S), 28.2 (Br)	31.9	2.2	12.1	11.3 (S), 28.4 (Br)	3225, ν (NH); 2213, ν (CN)

Table 26 Characterisation data for some azo dyes derived from 2-(N- β -methanesulphonyloxyethylamino)-3-cyanothiophene **18a** and from 2-(N- β -methanesulphonyloxyethylamino)-3-carbamyl-4-methylthiophene **18c**

		Eleme	ental a	nalyses	8					
		Requ	ires (%	(0)		Foun	d (%)			
Dye	m.p. (°C)	C	Н	N	Other	С	Н	N	Other	FT-IR (KBr, cm ⁻¹)
5a	202-204	39.1	2.8	16.3	8.2 (Cl)	39.1	2.6	16.2	8.0 (Cl)	_
5b	214–215	38.9	2.6	15.1	13.8 (S) 12.3 (F)	38.8	2.6	14.6	13.8 (S) 12.4 (F)	3235, ν (NH); 2218, ν (CN)
5c	208-210	42.9	2.9	20.0	15.3 (S)	41.8	2.9	20.4	15.7 (S)	_
5d	204–206	36.1	2.2	16.8	16.0 (Br) 12.8 (S)	35.8	2.0	16.2	16.3 (Br) 12.2 (S)	- -
5e	172-175	32.4	2.1	16.2	12.3 (S)	33.0	2.2	16.1	11.9 (S)	3327, ν (NH); 2217, ν (CN)
6a	170–173	38.8	3.3	14.1	11.5 (F)	37.9	3.4	14.4	11.2 (F)	3417, 3370, ν (NH) for NH ₂ ; 3099, ν (NH)
6b	176–178	42.5	3.6	18.6	14.2 (S)	43.2	3.7	18.7	14.6 (S)	3168, ν (NH); 2233, ν (CN); 1710, ν (CO)
6c	203–205	36.2	2.8	15.8	12.1 (S)	37.0	2.7	15.6	12.4 (S)	3428, 3338, ν (NH) for NH ₂ ; 3075, ν (NH) for NH; 2225, ν (CN)

Table 27 Characterisation data for some azo dyes derived from β -methanesulphonyloxyethylaminothiazole derivatives.

	m.p. (°C)	Elemental analyses									
Dye		Requir	es (%)			Found (%)					
		C	Н	N	Other	С	Н	N	Other		
7a	157–160	41.0	3.4	20.5	15.6 (S)	41.9	3.5	20.2	15.8 (S)		
7b	172-175	34.4	2.7	17.2	16.3 (Br)	34.7	2.5	17.8	15.7 (Br)		
7c	131-133	30.7	2.6	16.5	12.6 (S)	31.7	2.7	16.1	13.2 (S)		
8c	123-125	29.2	2.0	17.0	32.3 (Br)	28.7	2.1	17.4	33.6 (Br)		

Table 28 Characterisation data for some azo dyes 2, 4 and 8

		Elemen								
		Require	es (%)			Found	(%)			
Dye	m.p. (°C)	C	Н	N	Br	С	Н	N	Br	Decomposition temperature (°C)
2a	109–110	46.5	2.7	14.3	16.3	46.2	2.8	14.7	16.2	221
2b	233-234	45.8	2.5	13.4	15.2	46.3	2.4	13.1	15.8	242
2c	216-218	50.0	2.7	17.5	16.6	49.6	2.7	18.2	17.0	241
2d	154-156	42.9	2.2	15.0	28.5	42.4	2.4	14.6	28.3	225
2e	199-201	39.3	2.1	14.5	27.5	40.1	2.0	14.3	26.8	214
4a	215-217	39.0	2.4	15.2	17.3	38.7	2.3	15.4	17.7	228
4b	200-201	43.0	2.6	20.0	19.1	43.5	2.8	20.3	19.6	213
4c	172-175	32.5	1.9	16.2	30.8	31.7	2.0	16.1	29.7	189
8a	179-181	39.5	2.8	21.3	20.2	39.2	2.7	21.6	20.7	_
8b	175–178	32.9	2.1	17.7	33.7	32.4	2.2	17.9	33.0	_

- D: Column chromatography; hexane/ EtOAc=1/1 initially, then the portion of EtOAc was increased gradually.
- E: Recrystallisation from ethanol/cyclohexane.
- F: Recrystallisation from ethanol.

4. Conclusions

Monoazo disperse dyes containing a heterocyclic coupling moiety have been prepared from 2aminothiophenes and 2-aminothiazoles and their spectral properties investigated. The 2-aminothiophenes were readily obtained by using the Gewald reaction. From the point of view of the 3-substituent present in the thiophene ring, λ_{max} values of the variously substituted dyes shift towards the red in the order $CONH_2 << CN < CO_2 Et <<$ H, in line with the appropriate Hammett substituent constant. All 4-phenyl dyes absorb bathochromically compared with their 4-methyl analogues, due to the resonance effect of the electron-rich phenyl group. The absorption maxima of some azo dyes obtained from 2-aminothiazole intermediates were found to be hypsochromic compared to those of the corresponding dyes prepared from 2-aminothiophenes. PPP-MO calculations provided reliable predictions in absorption

maxima for the dyes prepared by using modified parameters for the terminal nitrogen atom.

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